§183.518 Fuel tank openings.

Each opening into the fuel tank must be at or above the topmost surface of the tank

§ 183.520 Fuel tank vent systems.

- (a) Each fuel tank must have a vent system that prevents pressure in the tank from exceeding 80 percent of the pressure marked on the tank label under §183.514(b)(5).
 - (b) Each vent must:
- (1) Have a flame arrester that can be cleaned unless the vent is itself a flame arrestor; and
- (2) Not allow a fuel overflow at the rate of up to two gallons per minute to enter the boat.

[CGD 74-209, 42 FR 5950, Jan. 31, 1977, as amended by CGD 77-98, 42 FR 36253, July 14, 1977]

§183.524 Fuel pumps.

- (a) Each diaphragm pump must not leak fuel from the pump if the primary diaphragm fails.
- (b) Each electrically operated fuel pump must not operate except when the engine is operating or when the engine is started.
- (c) If tested under §183.590, each fuel pump, as installed in the boat, must not leak more than five ounces of fuel in 2½ minutes, inclusive of leaks from fuel line, fuel filter and strainer.

[CGD 74-209, 42 FR 5950, Jan. 31, 1977, as amended by CGD 77-98, 42 FR 36253, July 14, 1977]

§183.526 Carburetors.

- (a) [Reserved]
- (b) Each carburetor must not leak more than five cubic centimeters of fuel in 30 seconds when:
 - (1) The float valve is open;
- (2) The carburetor is at half throttle; and
- (3) The engine is cranked without starting; or
- (4) The fuel pump is delivering the maximum pressure specified by its manufacturer.
- (c) Each updraft and horizontal draft carburetor must have a device that:
- (1) Collects and holds fuel that flows out of the carburetor venturi section toward the air intake;

- (2) Prevents collected fuel from being carried out of the carburetor assembly by the shock wave of a backfire or by reverse air flow; and
- (3) Returns collected fuel to the engine induction system after the engine starts.

[CGD 74-209, 42 FR 5950, Jan. 31, 1977, as amended by CGD 77-98, 42 FR 36253, July 14, 1977]

§ 183.528 Fuel stop valves.

- (a) Each electrically operated fuel stop valve in a fuel line between the fuel tank and the engine must:
- (1) Open electrically only when the ignition switch is on; and
 - (2) Operate manually.
- (b) If tested in accordance with the fire test under §183.590, a fuel stop valve installed in a fuel line system requiring metallic fuel lines or "USCG Type A1" hose must not leak fuel.

[CGD 74-209, 42 FR 5950, Jan. 31, 1977, as amended by CGD 85-098, 52 FR 19728, May 27, 1987]

§ 183.530 Spud, pipe, and hose fitting configuration.

Except when used for a tank fill line, each spud, pipe, or hose fitting used with hose clamps must have:

- (a) A bead;
- (b) A flare; or
- (c) A series of annular grooves or serrations no less than 0.015 inches deep, except a continuous helical thread, knurl, or groove.

[CGD 74–209, 42 FR 5950, Jan. 31, 1977, as amended by USCG–1999–5832, 64 FR 34716, June 29, 1999]

§183.532 Clips, straps, and hose clamps.

- (a) Each clip, strap, and hose clamp must:
- (1) Be made from a corrosion resistant material; and
 - (2) Not cut or abrade the fuel line.
- (b) If tested in accordance with the fire test under §183.590, a hose clamp installed on a fuel line system requiring metallic fuel lines or "USCG Type A1" hose must not separate under a one pound tensile force.

[CGD 74-209, 42 FR 5950, Jan. 31, 1977, as amended by CGD 85-098, 52 FR 19728, May 27, 1987]